

Date: Friday, 2/23/2007 8:31:35 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LUG
Job Number	: 30882		
Estimate Number	: 11704		
P.O. Number	: <i>N/A</i>	Part Number	: D2725
This Issue	: 2/23/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2725 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: 28972	Material	: <i>N/A</i>
Written By	:	Due Date	: 3/30/2007 Qty: 20 Um: Each
Checked & Approved By	: <i>[Signature]</i> 07.02.23		
Comment	: Est. 0 99.02.11 Added 4 per Blank Est Rev:E Now on Waterjet 06-10-15 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.1815 f(s)/Unit Total : 3.6309 f(s)
 6061-T6 Bar .188" x 4.0"
 Material: 6061-T6 (QQ-A-250/11) 4" x 0.188" Thick
 Batch: *M101417*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D2725
 Dwg Rev: *C*
 Prog Rev: *C*

2-Deburr if necessary

SAD 07/03/01 20
SA 07/03/02 [Signature] (20)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 07/03/01 (20)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 07/03/02 (20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *WA25*

SA 07.03.05 20

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/03/07

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

207/03/07

Job Completion



U 07-03-07

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

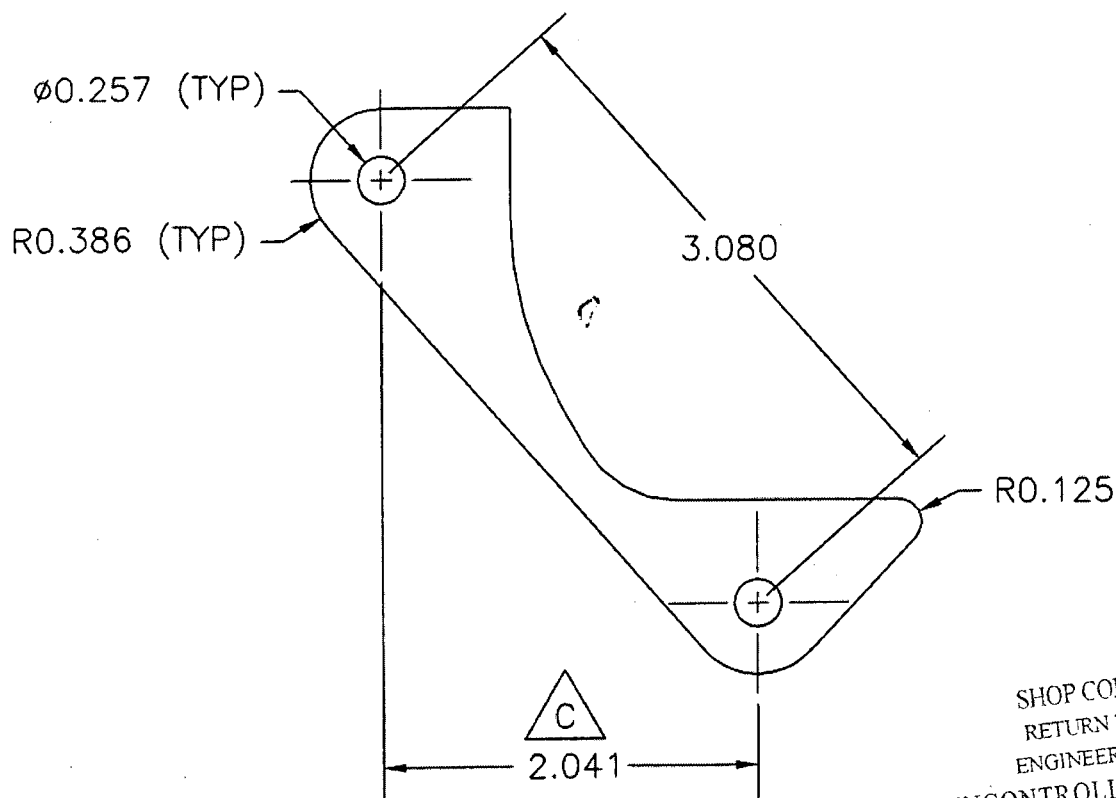
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>MA</i>	APPROVED <i>SK</i>	DRAWING NO. D2725	REV. C SHEET 1 OF 1
DATE 98.10.19		TITLE STEP MOUNTING PLATE	SCALE 1:1
A	97.12.04	NEW ISSUE	
B	98.05.04	0.188 THICK WAS 0.125	
C	98.10.19	REVISED GEOMETRY FOR 5.5° STEP ANG.	

RELEASED
18.11.11 *KE*



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30882

MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED